



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3955-5

Job Sheet 176864



Part No: D3955-5

Job Qty: 1 Ea

Part Name: Plate



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 5/2/18

Job Tracking No:

Due Date: 5/16/18

Created By: Michelle Gagnon-Donovan

Type: SOLD

Description:

Note: DWG REV A IPP RevA: New issue DD verified by:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea		5/16/18	0.00	0.00	Start Up Waterjet		SC 8/6/18
100	Waterjet	1 pcs		5/16/18	0.00	0.05	Waterjet1		SC 18/6/18
120	QC	1 pcs		5/16/18	0.00	0.00	QC8		21
130	Packaging	1 pcs		5/16/18	0.00	0.00	Packaging3	STOGL	MAY 08 2018
140	QC21-SA	1 Ea		5/16/18	0.00	0.00	QC21		21 MAY 11 9 2018

Part Op 100 - 1-Cut as per Dwg D3955 Dwg Rev: A Prog Rev: A 2-Deburr if necessary
 Descriptions: 120 - QC8- Inspect parts - second check
 130 - Identify as per dwg & Stock Location:
 140 - QC21- Final Inspection - Work Order Release

Job BOM

Job BOM records could not be found.

Job Allocations

Job Allocations could not be found.

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Plate	0.201Inches + 0.005 - 0.001	0.206 0.200	Diameter	
2	Plate	1.310Inches ± 0.030	1.340 1.280		
3	Plate	10.750Inches ± 0.030	10.780 10.720		
4	Plate	6.886Inches ± 0.010	6.896 6.876		
5	Plate	4.750Inches ± 0.030	4.780 4.720		
6	Plate	0.063Inches ± 0.010	0.073 0.053		

Plex 5/2/18 10:39 AM Dart.Gagnon.Michelle



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Container No: S068670



Part: D3955-5

Job No: 176864

Serial No/Batch: S068670

Revision:

Inspector:

Date: 05/04/18

